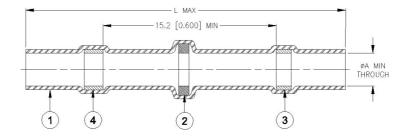
# **Raytronics AG**

Solder Sleeves

### Wärmeschrumpftechnik

## B-155-9001 to B-155-9005, Solder sleeve RoHS, lead free, with sealing rings



	Size Code	Product Dimensions		Wire Dimensions		Selection Guide			Otru	
Product Name	Colour	L øA		øB		Total mm <sup>2</sup>		Total CMA		Qty: Item 2
	Items 3&4	max	min	min	max	min	max	min	max	nem 2
B-155-9001	Clear	26.0 [1.025]	1.7 [0.065]	0.4 [0.015]	1.7 [0.065]	0.3	0.8	450	1500	1
B-155-9002	Red	42.0 [1.655]	2.7 [0.105]	1.3 [0.050]	2.7 [0.105]	0.8	2.0	1250	3500	2
B-155-9003	Blue		4.5 [0.180]	1.8 [0.070]	4.5 [0.180]	2.0	4.0	2500	7200	2
B-155-9004	Yellow		6.0 [0.235]	2.8 [0.110]	6.0 [0.235]	4.0	6.0	6100	19000	2
B-155-9005	Grey		7.0 [0.275]	3.2 [0.125]	7.0 [0.275]	6.0	10.0	12000	25000	2

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.

2. SOLDER PREFORM WITH FLUX: Qty: see table (one solder washer shown).

SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-

006. FLUX: TYPE ROM1 per ANSI / J-STD-004.

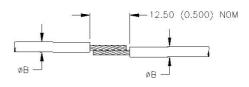
3&4. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: see table.

### APPLICATION

These controlled soldering devices are designed to splice tin-plated or bare copper stranded wires rated for at least +85°C.
Temperature range: -55 C to +125 C.
When installed properly, it will meet the performance requirements of TE Connectivity / Raychem Specification RT-1404.

4. For installation procedure and application equipment consult RPIP-824-00

For best results, prepare the wires as shown:



<b>Raychem</b> DEVICES				TITLE: SOLDERSLEEVE ONE-STEP WIRE TERMINATOR, LEAD-FREE LOW TEMPERATURE *					
Unless otherwise specified dimensions are in millimeters.					DOCUMENT NO.: B -155-90XX				
[Inches dimensions are shown in brackets]					D-155-90AA				
TOLERANCES:	ANGLES: N/A	NGLES: N/A TE Connectivity		reserves the right to amend					
0.00 N/A				y time. Users should evaluate	Rev:		DATE:		
0.0 N/A	ROUGHNESS	IN the suital	bility of t	he product for their	C1		21-Aug-2020		
0 N/A	MICRON	application.			01	21-71ug-2020			
PREPARED BY: ECO		ECO NUMBE	R:	REPLACES:	CAGE CODE :	SCALE:	SIZE:	SHEET:	
M.FORONDA		ECO-20-011817		D050172	06090	NTS	Α	1 of 1	